The F-2000MB Cartoner with bucketed in-feed is a fully automatic, intermittent-motion cartoning machine which features a modular design, interchangeable assemblies and phase adjusters so it can be quickly and easily changed-over to other product sizes. Common-sense design, quality components and durable construction insures that this cartoner will be easy to operate and maintain.

**Advantages:**
- Fast changeover between sizes.
- Tuck flap or hot-melt glue sealing.
- Durable construction requires minimal maintenance.
- Employs a wide array of safeguards.
- Easy to operate and maintain.
- Built with quality materials and parts.

**Technical Specifications:**
- Electrical: 110 Volts; 25 Amps; 60 Hz
- Compressed air: 5 CFM @ 80 PSI
- Floor space requirements: 5 feet x 12 feet
- Weight: Approximately 2,500 pounds
- Intermittent Motion Cartoner – Speeds up to 70 PPM
- Continuous Motion Cartoner – Speeds up to 400 PPM

**Capabilities**

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<td>Minimum</td>
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<td>1”</td>
<td>4.5”</td>
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<tr>
<td>Maximum</td>
<td>10”</td>
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The machine is not limited to the above sizes. This model can be modified for larger or smaller sizes upon request.
F-2020M is an automatic, intermittent-motion cartoning machine

The F-2020M is a fully automatic, intermittent-motion cartoning machine, able to handle variable size products and cartons. It features a modular design which allows it to be custom fit for any application and be rapidly changed-over to other product sizes. An uncomplicated design and durable construction insures that this cartoner will be easy to operate and maintain.

**Advantages:**
- Fast changeover between sizes.
- Capable of both tuck and hot-melt glue sealing.
- Durable construction requires minimal maintenance.
- Employs a wide array of safeguards.
- Easy to operate and maintain.
- Built with quality materials and parts.

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**Available Standard Options:**
- Touch Screen Operator Interface
- Powered carton feed magazine
- Low level product and sleeve alerts
- Phase-adjustor for carton length change
- Servo driven carton depth size adjustor
- Stack Light Jam Alert
- In-feed Counting System

**Technical Specifications:**
- Electrical requirements: 110 Volts; 25 Amps; 60 Hz
- Compressed air: 5 CFM
- Floor space requirements: 4 feet x 12 feet
- Weight: Approximately 2,500 pounds
- Intermittent Motion Cartoner – Speeds up to 70 PPM
- Continuous Motion Cartoner – Speeds up to 400 PPM